

## Control Options & Accessories

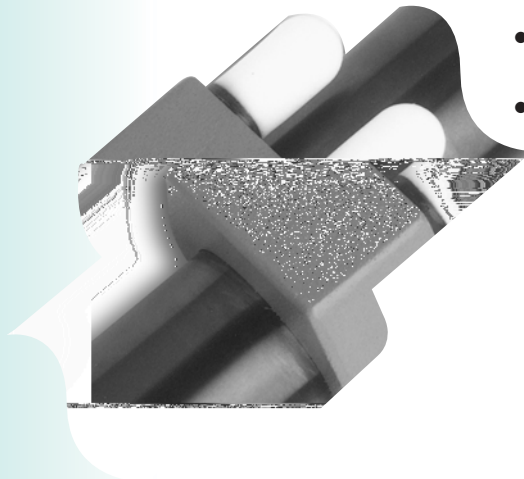


### Swarf Exclusion Kit - PT 8544/180

- Mounts to the front of the unit to prevent foreign matter from causing damage.
- Recommended for applications where flood coolant is used or for inverted applications.

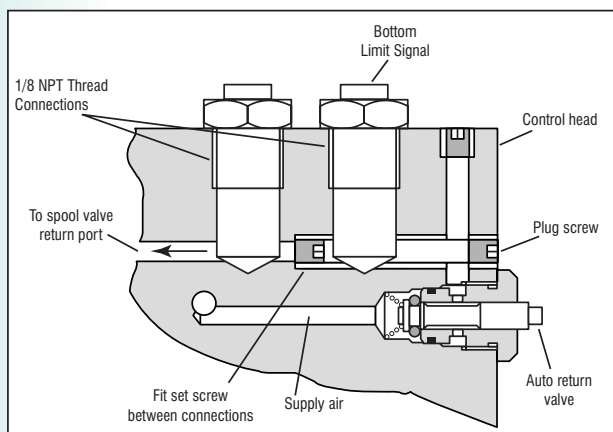
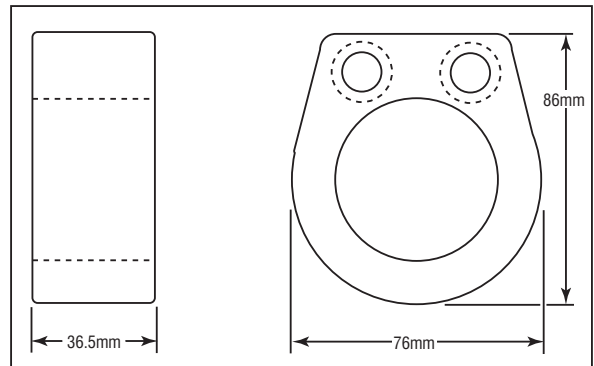
#### To install:

1. Remove chuck.
2. Fit chuck guard.
3. Fit large nut to outer tube.
4. Fit sleeve and secure with ties supplied.
5. Fit chuck.



### Exhaust Collector - PT7995/457C

- Can be used to reduce the noise level to below 83dB(A).
- Used also when it is necessary to pipe the exhaust away from the work area.
- Installed by sliding the collector over the outer tube. Ensure O-rings are properly greased before assembly.



### Bottom Limit Signal - Derivation

- The automatic return signal can be used to indicate when at depth for applications when an automatic return is not required.

#### To convert the limit:

1. Remove guard.
2. Remove set screw located directly above auto return valve.
3. Install set screw to position shown using thread sealer.
4. Reinstall the set screw.

**Note:** For bottom limit signal, connect a fitting to the port nearest the auto return valve. The other port can then be used as a remote retract signal port.